



VACHERON CONSTANTIN  
GENÈVE

One of Not Many  
A Series of Exclusive Experiences in Mexico  
Casa Madero

# One of Not Many A Series of Exclusive Experiences in Mexico Casa Madero



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## A Series of Exclusive Experiences in Mexico

Vacheron Constantin, the oldest watch manufacturer in continuous operation, has been constantly reinventing itself while staying true to the purest Fine Watchmaking traditions for more than 260 years. Over centuries, it has acquired and nurtured the technical, aesthetic, artistic and human means required to express its vision of time. The Maison has earned recognition and respect within an exclusive group of Fine Watchmaking connoisseurs.

In 2018, Vacheron Constantin launched the One of Not Many campaign, which explores the world of connoisseurs: distinctive, visionary, passionate and acknowledged as experts within their respective fields.

This year, Vacheron Constantin is discovering local Mexicans who embody the spirit of One of Not Many. The journey throughout the country began with the art of music at Estudio 13, closely connected to the Fiftysix collection.

Now, the journey continues at Casa Madero, which shares Vacheron Constantin's spirit of discovery and openness to the world, especially linked with the Overseas collection.



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### Second Stage Spirit of Travel at Casa Madero

Founded in Geneva in 1755, Vacheron Constantin has consistently cultivated the spirit of travel inherited by one of its founders, François Constantin. Active on four continents from the 18th century onward, the Maison quickly set its sights on far horizons so as to expand its reach. The values associated with travel and openness to the world are indeed an intrinsic part of the Vacheron Constantin heritage and philosophy.

Casa Madero, the oldest winery in the Americas, is the second stop of the One of Not Many journey in Mexico. The winery is located in Valle de Parras, within the north central part of the country.

In 1597, King Felipe II of Spain authorized a land grant with the purpose of planting vines to produce wine and brandy, thus establishing Bodegas de San Lorenzo. The winery is known today as Casa Madero and has been operating continuously since its date of establishment.

After the Madero family purchased the winery in 1893, it has remained a family business. Brothers Daniel Milmo and Brandon Milmo, fifth generation descendants of the Madero family, currently head the winery.

The philosophy of Casa Madero is to remain at the forefront of wine making processes through continuous training and development. Like Vacheron Constantin, the value of openness to the world holds true for Casa Madero. The winery is the most decorated in Mexico, holding more than 800 international awards.

To celebrate the partnership with Casa Madero, Vacheron Constantin traveled to the Parras vineyard to present the Maison's iconic timepieces.



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## TECHNICAL DATA

### Overseas perpetual calendar ultra-thin

**REFERENCE** 4300V/000R-B509

**CALIBRE** 1120 QP/1  
Developed and manufactured by Vacheron Constantin  
Mechanical, self-winding  
22K gold Overseas oscillating weight  
29.6 mm (12½") diameter, 4.05 mm thick  
Approximately 40 hours of power reserve  
2.75 Hz (19,800 vibrations/hour)  
276 components  
36 jewels  
Hallmark of Geneva certified timepiece

**INDICATIONS** Hours and minutes  
Perpetual calendar (date, day of the week, month, leap year)  
Moon phases

**CASE** 18K 5N pink gold  
41.5 mm diameter, 8.1 mm thick  
Soft iron casing ring ensuring anti-magnetic protection  
Transparent sapphire crystal caseback  
Water-resistance tested at a pressure of 5 bar (approx. 50 metres)

**DIAL** Translucent blue-lacquered, sunburst satin-finished base with velvet-finished minute-track  
18K 5N pink gold hour-markers and hours & minutes hands highlighted with white luminescent material

**STRAPS** Blue *Mississippiensis* alligator leather featuring a black nubuck lining with a micro-perforated effect, hand-stitched, large square scales  
Delivered with a second strap in blue rubber

**CLASP** 18K 5N pink gold triple-blade folding clasp with push-pieces and patented interchangeable system compatible with both straps



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### Overseas perpetual calendar ultra-thin

**REFERENCE** 4300V/000R-B509

**CALIBRE** 1120 QP/1  
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Mechanical, self-winding  
22K gold Overseas oscillating weight  
29.6 mm (12½") diameter, 4.05 mm thick  
Approximately 40 hours of power reserve  
2.75 Hz (19,800 vibrations/hour)  
276 components  
36 jewels  
Hallmark of Geneva certified timepiece

**INDICATIONS** Hours and minutes  
Perpetual calendar (date, day of the week, month, leap year)  
Moon phases

**CASE** 18K 5N pink gold  
41.5 mm diameter, 8.1 mm thick  
Soft iron casing ring ensuring anti-magnetic protection  
Transparent sapphire crystal caseback  
Water-resistance tested at a pressure of 5 bar (approx. 50 metres)

**DIAL** Translucent silver-lacquered, sunburst satin-finished base with velvet-finished minute-track  
18K 5N pink gold hour-markers and hours & minutes hands highlighted with white luminescent material

**STRAPS** Blue *Mississippiensis* alligator leather featuring a black nubuck lining with a micro-perforated effect, hand-stitched, large square scales  
Delivered with a second strap in blue rubber

**CLASP** 18K 5N pink gold triple-blade folding clasp with push-pieces and patented interchangeable system compatible with both straps



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### Fiftysix complete calendar

<b>REFERENCE</b>	4000E/000A-B548
<b>CALIBRE</b>	2460 QCL/1 Developed and manufactured by Vacheron Constantin Mechanical, self-winding 29 mm (1 $\frac{1}{4}$ "") diameter, 5.4 mm thick Approximately 40 hours of power reserve 4 Hz (28,800 vibrations/hour) 308 components 27 jewels Hallmark of Geneva certified timepiece
<b>INDICATIONS</b>	Hours, minutes, central seconds Complete calendar (day of the week, date, month) Precision moon phase Age of the moon
<b>CASE</b>	Stainless steel 40 mm diameter, 11.6 mm thick Transparent sapphire crystal caseback Water-resistance tested at a pressure of 3 bar (approx. 30 meters)
<b>DIAL</b>	Petrol blue, opaline centre, sunburst exterior 18K white gold Arabic numerals 18K white gold hour-markers highlighted by a white luminescent material 18K white gold moons
<b>STRAP</b>	Blue <i>Mississippiensis</i> alligator leather with calf inner shell and tone-on-tone stitching, square scales
<b>CLASP</b>	Stainless steel folding clasp Polished half Maltese cross-shaped



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### Fiftysix day date

**REFERENCE** 4400E/000R-B436

**CALIBRE** 2475 SC/2  
Developed and manufactured by Vacheron Constantin  
Mechanical, self-winding  
6.2 mm (11¼") diameter,  
5.7 mm thick  
Approximately 40 hours of power reserve  
4 Hz (28,800 vibrations/hour)  
264 components  
27 jewels

**INDICATIONS** Hours, minutes, central seconds  
Day of the week and date  
Power-reserve indicator

**CASE** 18K 5N pink gold  
40 mm diameter, 11.6 mm thick  
Transparent sapphire crystal caseback  
Water-resistance tested at a pressure of 3 bar (approx. 30 meters)

**DIAL** Silver, opaline center, sunburst exterior, snailed counters  
18K pink gold Arabic numerals  
18K pink gold hour-markers highlighted by a white luminescent material

**STRAP** Dark brown Mississippiensis alligator leather with calf inner shell and tone-on-tone stitching, square scales

**CLASP** 18K 5N pink gold folding clasp  
Polished half Maltese cross-shaped



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## TECHNICAL DATA

### Patrimony manual

<b>REFERENCE</b>	81180/000R-B518
<b>CALIBRE</b>	1400 Developed and manufactured by Vacheron Constantin Mechanical, manual-winding 20.6 (9") diameter, 2.60 mm thick Approximately 40 hours of power reserve 4 Hz (28,800 vibrations/hour) 98 components 20 jewels Hallmark of Geneva certified timepiece
<b>INDICATIONS</b>	Hours and minutes
<b>CASE</b>	18K 5N pink gold 40 mm diameter, 6.79 mm thick Water-resistance tested at a pressure of 3 bar (approx. 30 meters)
<b>DIAL</b>	Midnight blue with sunburst satin-finishing Convex external zone with circular "pearl" minute-track 18K 5N pink gold applied hour-markers
<b>STRAP</b>	Dark blue <i>Mississippiensis</i> alligator leather with calf inner shell, tone-to-tone stitching, square scales
<b>CLASP</b>	18K 5N pink gold ardillon buckle Polished half Maltese cross-shaped



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### Patrimony manual

<b>REFERENCE</b>	81180/000G-9117
<b>CALIBRE</b>	1400 Developed and manufactured by Vacheron Constantin Mechanical, manual-winding 20.- (9") diameter, 2.60 mm thick Approximately 40 hours of power reserve 4 Hz (28,800 vibrations/hour) 98 components 20 jewels Hallmark of Geneva certified timepiece
<b>INDICATIONS</b>	Hours and minutes
<b>CASE</b>	18K white gold 40 mm diameter, 6.79 mm thick Water-resistance tested at a pressure of 3 bar (approx. 30 meters)
<b>DIAL</b>	Silver with sunburst satin-finishing Convex external zone with circular "pearl" minute-track 18K white gold applied hour-markers
<b>STRAP</b>	Black <i>Mississippiensis</i> alligator leather with calf inner shell, tone-to-tone stitching, square scales
<b>CLASP</b>	White gold ardillon buckle Polished half Maltese cross-shaped



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### Historiques American 1921

<b>REFERENCE</b>	82035/000R-9359
<b>CALIBRE</b>	4400 AS Developed and manufactured by Vacheron Constantin Mechanical, manual-winding 28.60 (1 $\frac{1}{2}$ "") diameter, 2.80 mm thick Approximately 65 hours of power reserve 4 Hz (28,800 vibrations/hour) 127 components 21 jewels Hallmark of Geneva certified timepiece
<b>INDICATIONS</b>	Hours, minutes, seconds
<b>CASE</b>	Cushion shape 18K 5N pink gold Width: 40 mm x Length: 45.98 mm 8.06 mm thickness Transparent caseback, sapphire glass
<b>DIAL</b>	White with sand-blasted finish 18K gold black oxidized applied hour-markers
<b>STRAP</b>	Alligator Mississippiensis dark brown, stitching, square scales
<b>CLASP</b>	18K 5N buckle



Founded in 1755, Vacheron Constantin is the world's oldest watch Manufacture in continuous production for over 260 years, faithfully perpetuating a proud heritage of watchmaking excellence and stylistic sophistication through generations of master craftsmen.

At the pinnacle of high horology and understated elegance, the Maison creates timepieces with unique technical and aesthetic signatures, and an extremely high level of finishing touches.

Vacheron Constantin brings to life unparalleled heritage and a spirit of innovation through its key collections: Patrimony, Traditionnelle, Métiers d'Art, Overseas, Fifty-six and Historiques. It also offers its discerning clientele of connoisseurs the rare opportunity to acquire unique and bespoke timepieces by means of its "Les Cabinotiers" department.

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